Oval step bar Installation Instructions NC-5218

10-12 DODGE 2500 / 3500 CREW CAB

PARTS LIST

	2	Step bars	(4)	4	Flat washers (12mm)
(A)	2	Front mounting brackets	(5)	4	Rubber washer (12mm)
(B)	2	Front support straps	(6)	12	Hex head bolts (10mm-1. 5*30mm)
(C)	2	Rear mounting brackets	(7)	20	Flat washers (10mm)
(D)	2	Rear support brackets	(8)	16	Lock washers (10mm)
(E)	4	T-bolts	(9)	8	Hex head nuts (10mm-1.5)
(1)	2	Hex head bolts $(12mm-1.75*120mm)$	(10)	4	Plastic push nuts (10mm)
(2)	2	Hex head bolts (12mm-1.75*145mm)	(11)	4	Rubber gasket
(3)	4	Lock washers (12mm)			



PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Remove the body mount bolts from the front body mount underneath cab of truck and discard . Loosely Bolt front mounting bracket # (A) to front body mount using the hex head bolts (1), lock (3), flat (4) washers as shown. (See Fig.A) .Note : Place rubber washer (5) between body mount and bracket to prevent squeaking.
- 3: Remove rear body mount bolts from rear body mount .Remove and discard sound damper weight from the rear body mount . Loosely bolt rear mounting bracket # (C) to rear body mount using the hex head bolt (2), lock (3), flat (4) washers as shown. (See Fig.A). Note: Place rubber washer (5) between body mount and bracket to prevent squeaking.
 - 4: Insert T-Bolt # (E) in front inside of pinch weld and hold in place with push-nut (10). Mount

support strap # (B) to T-Bolt # (E) using flat (7), lock (8) washers and hex head nut (9) as shown .(See. Fig.B) . Attach strap # (B) to front mounting bracket # (A) using hex head bolt (6) , flat (7), lock (8) Washers , and hex head nut (9) as shown (See Fig .A) .Note :Swap Driver and passenger straps for Mega Cab Trucks.

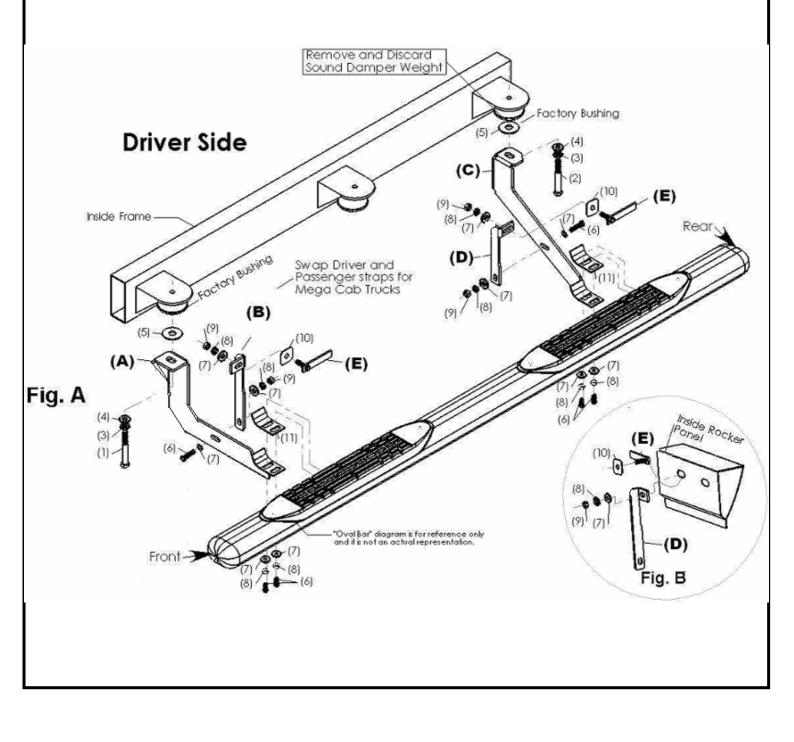
- 5: Insert T-Bolt # (E) in rear inside of pinch weld and hold in place with puch-nut (10).Mount support strap #(D) to T-Bolt # (E) using flat (7), lock (8) washers and hex head nut (9).Attach strap # (D) to rear mounting bracket # (C) using hex head bolt (6), flat (7), lock (8) washers and hex head nut (9) as shown (See Fig A).
- 6: Position STEP BAR.

. Mount step bar to mounting brackets # (A) and # (C) using hex head bolt (6), lock (8), flat (7) washers and rubber gasket (11) as shown .Hand tigheten (do not use impact tools) into nutsert on the bottom of the step bar.

. Adjust position of step bat and tighten all bolts.

7: Check fit and alignment.

.Torque the 10mm-1.5 bolts to 30 ft/lbs and the 12mm-1.75 bolt to 45 ft/lbs.



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